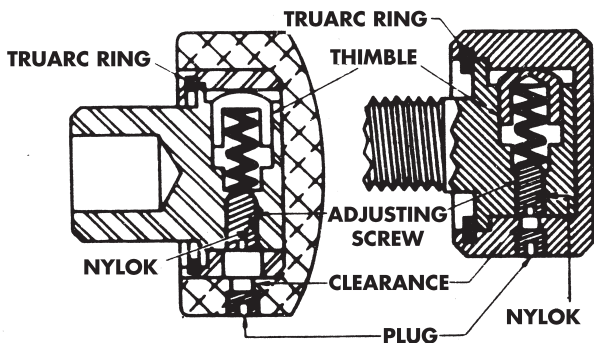


INSTRUCTIONS

FOR SETTING END PRESSURES OF THE

VLIER® ADJUSTABLE

TORQUE THUMB SCREW AND TORQUE HANDLE



It is not necessary to disassemble the Vlier Adjustable Torque Thumb Screw or Torque Handle to adjust the end pressure. Adjustment is made through the head, as follows:

1. Turn head clockwise until thimble slips into the detent. A distinct click will be heard (or felt).
2. Using a 3/32 hex key, remove plug. This exposes the adjusting screw.
3. Insert the 3/32 hex key into the adjusting screw.

To increase end pressure, turn adjusting screw clockwise.

To decrease end pressure, turn adjusting screw counterclockwise.

Adjustable Torque Handle:

Model TH103-A	Torque adjustable from 3 to 12 in. lbs.
Model TH104	Torque adjustable from 3 to 12 in. lbs.
Model TH106	Torque adjustable from 3 to 12 in. lbs.
Model TH225	Torque adjustable from 3 to 6 in. lbs.
Model TH226	Torque adjustable from 3 to 6 in. lbs.
Model TH227	Torque adjustable from 3 to 6 in. lbs.

Adjustable Torque Thumb Screws:

Model T198	Torque adjustable from 3 to 6 in. lbs.
Model T199	Torque adjustable from 3 to 6 in. lbs.
Model T200	Torque adjustable from 3 to 6 in. lbs.
Model T201	Torque adjustable from 3 to 6 in. lbs.

4. When desired end pressure is reached, withdraw hex key and replace plug.

VLIER®

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